

## PCB & PCBA Manufacturing Capabilities of PCB ShinTech

PCB Manufacturing Capabilities

PCB Assembly Capabilities

Facilities and equipment

Quality Management

Certifications

### 1. PCB Manufacturing Capabilities

PCB Manufacturing Capabilities		
Items	Standard PCB	Advanced PCB
Manufacturing Capacity	40,000 m <sup>2</sup> per month	40,000 m <sup>2</sup> per month
Layer	1,2, 4, up to 10 layers	1,2, 4, up to 50 layers
Material	FR-4, CEM-1, Aluminum, etc.	FR-4 (Normal to high Tg), High CTI FR-4, CEM-1, CEM-3, Polyimide (PI), Rogers, Glass Epoxy, Aluminium Base, Rohs Compliant, RF, etc.
PCB type	Rigid	Rigid, Flexible, Rigid-Flexible
Min. Core Thickness	4mil/0.1mm ( 2-12 layer ) , 2mil/0.05mm ( ≥ 13layer)	4mil/0.1mm ( 2-12 layer ) , 2mil/0.06mm ( ≥ 13layer)
Prepreg Type	1080, 2116, 765-8, 106, 3313, 2165, 1500	1080, 2116, 765-8, 106, 3313, 2165, 1500
Max Board Size	26"*20.8 " /650mm*520mm	Customizable
Board Thickness	0.4mm/16mil-2.4mm/96mil	0.2mm/8mil-10.0mm/400mil
Thickness Tolerance	±0.1mm (Board Thickness<1.0mm); ±10% (Board Thickness ≥ 1.0mm)	±0.1mm (Board Thickness<1.0mm); ±4% (Board Thickness ≥ 1.0mm)
Dimensional deviation	±0.13mm/5.2mil	±0.10mm/4 mil
Warping Angle	0.75%	0.75%
Copper Thickness	0.5-10 oz	0.5-18 oz
Copper Thickness Tolerance	±0.25 oz	±0.25 oz
Min. Line Width/Space	4mil/0.1mm	2mil/0.05mm
Min. Drill Hole Diameter	8mil/0.2mm (mechanical)	4mil/0.1mm (laser), 6mil/0.15mm (mechanical)
PTH Wall Thickness	≥ 18μm	≥ 20μm
PTH Hole Tolerance	±3mil/0.076mm	±2mil/0.05mm
NPTH Hole Tolerance	±2mil/0.05mm	±1.5mil/0.04mm

Max. Aspect Ratio	12:1	15:1
Min. Blind/Buried Via	4mil/0.1mm	4mil/0.1mm
Surface Finish	HASL, OSP, Immersion Gold	HASL, OSP, Nickle, Immersion Gold, Imm Tin, Imm Silver, etc.
Solder Mask	Green, Red, White, Yellow, Blue, Black	Green, Red, White, Yellow, Blue, Black, Orange, Purple, etc. Customizable
Solder Mask offset	±3mil/0.076mm	±2mil/0.05mm
Silkscreen Color	Green, Red, White, Yellow, Blue, Black	Green, Blue, Black, White, Red, Purple, Transparent, Grey, Yellow, Orange, etc. Customizable
Silkscreen Min. Line Width	0.006" or 0.15mm	0.006" or 0.15mm
Impedance Control	±10%	±5%
Hole Location Tolerance	±0.05mm, ±0.13mm (2 <sup>nd</sup> drilled hole to 1 <sup>st</sup> hole location)	±0.05mm, ±0.13mm (2 <sup>nd</sup> drilled hole to 1 <sup>st</sup> hole location)
PCB Cutting	Shear, V-Score, Tab-routed	Shear, V-Score, Tab-routed
Tests and inspection	A.O.I., Fly Probe Testing, ET test, Microsection Inspection, Solderability Test, Impedance Test, etc.	A.O.I., Fly Probe Testing, ET test, Microsection Inspection, Solderability Test, Impedance Test, etc.
Quality Standard	IPC Class II	IPC Class II, IPC Class III
Certification	UL, ISO9001:2015, ISO14001:2015, TS16949:2009, RoHS etc.	UL, ISO9001:2008, ISO14001:2008, TS16949:2009, AS9100, RoHS, etc.

## 2. PCB Assembly Capabilities

PCBA Process Capability	
Services	Turnkey-from bare boards manufacturing, Component sourcing, assembly, package, delivery; Kitted/partial turkey-partial processes of list above according to requires of customer.
Facilities	15 in-house SMT lines, 3 in-house through-hole lines, 3 in-house final assembly lines
Types	SMT, Thru-hole, Mixed (SMT/Thru-hole), Single or double sided placement
Lead Time	Quickturn, Prototype or small amount: 3-7work days days (all parts are ready). Mass Order: 7-28 work days (all parts are ready); Scheduled delivery available
Testing on Products	X-ray Inspection, ICT (In-Circuit Testing), 100% BGA X-Ray Inspection, AOI Testing (Automated Optical Inspection), Testing Jig/Mold, Functional Test, Counterfeit Component Inspection (for kitted assembly type), etc.
PCB Specifications	Rigid, Metal Core, Flexible, Flex-Rigid
Quantity	MOQ: 1 pc. Prototype, small order, mass production
Parts Procurement	Turnkey, Kitted/ Partial Turnkey
Stencils	Laser cut stainless steel Nano-coating available
Soldering types	Leaded, Lead-free, RoHS Compliant, No-clean and Water Clean Fluxes
Files Needed	PCB: Gerber files (CAM, PCB, PCBDOC) Components: Bill of Materials (BOM List) Assembly: Pick & Place file
PCB Panel Size	Min. Size: 0.25*0.25 inch (6mm*6mm)

	Max Size: 48*24 inch (1200mm*600mm)
Components Details	Passive Down to 01005 size BGA and Ultra-Fine (uBGA) Leadless Chip Carriers/CSP Quad Flat Package No-Lead (QFN) Quad Flat Package (QFP) Plastic Leaded Chip Carrier (PLCC) SOIC Package-On-Package (PoP) Small Chip Package (Fine Pitch to 0.02mm/0.8 mils) Double-sided SMT Assembly automatic placement of Ceramic BGA, Plastic BGA, MBGA Removing & Replacing BGA's & MBGA's, down to 0.35mm pitch, up to 45mm BGA Repair and Reball Part Removal and Replacement Cable and Wire
Component package	Cut Tape, Tube, Reels, Partial Reel, Tray, Bulk, Loose Parts
Quality	IPC Class II / IPC Class III
Other Capabilities	DFM Analysis Aqueous Cleaning Conformal coating PCB Testing Services

### 3. Facilities and equipment

In-house facilities of PCB ShinTech are capable of 40,000 m<sup>2</sup> per month of PCB fabrication. At the same time PCB ShinTech has 15 SMT lines and 3 through-hole lines in-house. Your PCBs are never produced by the lowest bidder out of a large pool of factories. To achieve exceptional quality performance from PCB assembly, we continuously invest in latest equipment that allows the exact precision necessary for the entire assembly process, including X Ray, solder paste, pick and place and more.

#### 3.1 PCB





### 3.2 PCBA



### 4. Quality Management

Quality is our highest priority. PCB ShinTech has a targeted approach to make sure that your PCBs are produced and assembled with maximum quality and consistency. Nothing at PCB ShinTech is left to chance. We work hard at every functional level to make sure that every process is defined and work

instruction is documented so that we can consistently provide the same top-notch products and services to our customers.

- 1) Understand customer expectations and needs.
- 2) Continuously create and deliver new values to customers.
- 3) Response to customers' complain promptly. If we experience a problem, we treat every such event as an opportunity to learn what went wrong, and how to prevent a re-occurrence.
- 4) Establish well-functional quality management system and improve the effectiveness of the system continuously.

We back the quality of your PCBs and PCBA by preparing the right tooling, using the right equipment, buying in the right materials, implementing the right processing, and hiring and training the right operators. Each order goes through the same tightly controlled processes with an aim to not only increase efficiencies for the benefit of our customers but with the fundamental goal of consistently delivering quality product built to the customer's expectations and board specifications.

### **In-house facilities and equipment**

In-house facilities of PCB ShinTech are capable of 40,000 m<sup>2</sup> per month of PCB fabrication. At the same time PCB ShinTech has 15 SMT lines and 3 through-hole lines in-house. Your PCBs are never produced by the lowest bidder out of a large pool of factories. To achieve exceptional quality performance from PCB assembly, we continuously invest in latest equipment that allows the exact precision necessary for the entire assembly process, including X Ray, solder paste, pick and place and more.

### **Staff training**

Each of PCB ShinTech 's manufacturing and assembly facilities has fully trained inspectors, because our most important goal is delivering quality. Operator training is critical. It is the duty of every operator to check the boards as they go through their process, and we make sure that they have received fully training and gain the necessary expertise.

### **Inspection and test**

Of course, inspection and test are also highlight in quality management system of PCB ShinTech. We use these to make sure that our processes are running correctly. These steps give you the added re-assurance that the board you receive is correct to your design and will perform correctly over the lifetime of your product. We invested in equipment of X-ray fluorescent, AOI, fly probe testers, electrical tester and others for this purpose. Most customers do not have the resources to do things in-house. We take on the responsibility to ensure that every customer gets exactly what they need.



Flying Probe Test



Target Drilling Machine



Straightener



All in one test



AOI



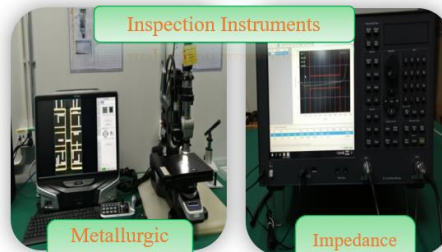
Repair Machine



Physical Analysis



Chemical Analysis



Inspection Instruments

Metallurgic microscope



Impedance Instrument



Inspection Instruments

UV Analyzer

Automatic Titrator

These steps are described as below.

## BARE PCB FABRICATION

- Automatic optical inspection (AOI) & visual inspection
- Digital microscopy
- Micro-sectioning
- Continuous chemical analysis of wet processes
- Constant analysis of defects and scrap with corrective actions
- Electrical test is included in all services
- Measurements for controlled impedance
- Polar Instruments software for design of controlled impedance structures and test coupons.

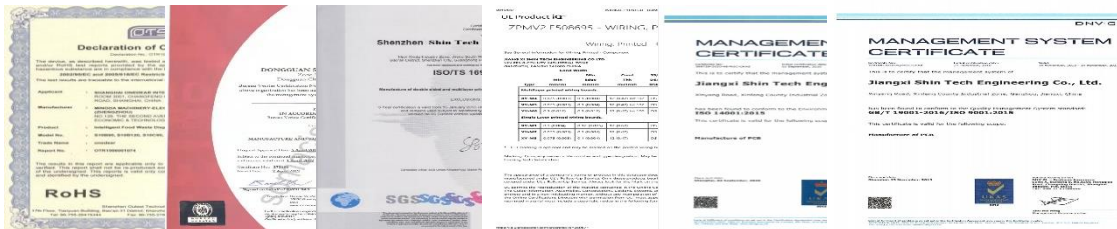
## PCB ASSEMBLY

- Bare board and incoming component inspection
- First off checks
- Automatic optical inspection (AOI) & visual inspection
- X-ray inspection when required
- Functional testing when required

## 5. Certifications

Our facilities hold these certifications:

- ISO-9001: 2015
- ISO14001: 2015
- TS16949: 2016
- UL: 2019
- AS9100: 2012
- RoHS: 2015



Visit our website to get more details: [www.pcbshintech.com](http://www.pcbshintech.com)

Send your inquiry or quote request to us at [sales@pcbshintech.com](mailto:sales@pcbshintech.com) to get connected to one of our sales representatives who have the industry experience to help you get your idea to market.